


- NOTES:**
1. PANEL SHALL BE FREE FROM BURRS & SHARP EDGES
  2. PANEL SHALL BE FLAT
  3. PANEL SHALL BE POWDER COATED USING TIGER DRYLAC RAL 9003 49-11400 - SIGNAL WHITE OR STAHLIN ENGINEERING APPROVED EQUIVALENT
  4. MISALIGNED EDGES EXCEEDING 0.005" (STEPS) SHALL NOT BE PERMITTED
  5. PAINT FINISH SHALL COMPLY WITH QAF-810-01-03
  6. ALL EDGES SHALL BE SQUARE AND PARALLEL
  7. ALL SURFACES SHALL BE CLASSIFIED AS "CLASS A" EXCEPT INTERNAL SURFACES OF ALL HOLES
  8. ALL "2424" SIZE PANELS AND BELOW SHALL BE PACKAGED IN AN ENVELOPE WITH NO METAL (CLASP)
  9. ALL "3020" SIZE PANELS AND ABOVE SHALL BE PACKAGED IN CARDBOARD WITH NO METAL (STAPLES)

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**SPECIAL REQUIREMENTS**

NEMA 250: TYPE N/A IEC 60529: N/A		STANDARD P/N: BPM2420CS	ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED		TOLERANCES UNLESS SPECIFIED	.XX ± 0.03	.XXX ± 0.010
COLOR: WHITE COLOR STANDARD: N/A		CUSTOMER DWG:	 <b>Robroy Enclosures</b> 500 Maple Street Belding, Michigan 48809 Phone: 616-794-0700 Fax: 616-749-3378				
MATERIAL: 1008/1010 PAINTED CARBON STEEL							
REVISION HISTORY							
REV	DESCRIPTION	DATE	ENG	DRAWN BY	DATE	CUSTOMER	DWG
-	-	-	-	ARB	2/15/19		BPM2420CS
-	-	-	-	SCALE		DESCRIPTION	PART NUMBER
-	-	-	-	DO NOT SCALE		STANDARD BACK PANEL	FEBPM2420CS